

## HUNKELER, Your Competent Partner

Hunkeler, founded 1922, in Wilkon, Switzerland, has many years of experience in the paper finishing industry. We provide a close partnership with our customers - the foundation of our dynamic market orientated enterprise



### Technical Specifications

#### General:

The VEA is an easy to operate, inside/outside gluing machine

#### Specifications

##### Machine Modules:

- VEA 520 K with cold gluing system
- VEA 520 S with hot gluing system
- VEA 520 KS with hot and cold gluing systems

##### Outside Gluing

Minimum Size: 100 x 70 mm  
Maximum Size: 520 x 310 mm

##### Inside Gluing

Maximum 320 x 260 mm

##### Off-set Gluing

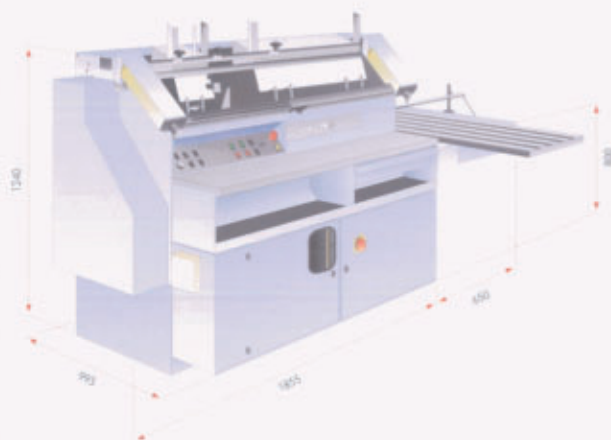
- (for outside gluing only):
- Maximum 50 mm from the fold
  - No restrictions in the travel direction

##### Speed:

- Maximum mechanical speed 8400 strokes per hour
- Variable speeds depending upon product

All technical specifications are subject to change without notice.

### Basic Configurations



Hunkeler AG  
CH-4806 Wilkon  
Telefon 062 745 61 61  
Telefax 062 745 62 76

Hunkeler  
Deutschland GmbH  
D-82024 Taufkirchen  
Telefon 089 614 15 90  
Telefax 089 612 84 00

Hunkeler Italia Srl  
I-20157 Milano  
Telefon 02 39 000 600  
Telefax 02 39 000 570

Hunkeler Corporation  
Marietta GA 30067 USA  
Telefon 770 425 65 61  
Telefax 770 425 65 24

Hunkeler Far East Ltd.  
Wanchai Hong Kong  
Telefon 852 2528 4082  
Telefax 852 2866 2401



Standard Finishing Systems  
10 Connector Road, Andover MA 01810  
978-470-1000 [www.standardfinishing.com](http://www.standardfinishing.com)



## VEA 520

The VEA is an automatic tipping machine for inside and outside gluing applications on a single sheet.



# VEA 520

## Automatic sheet end gluer

The VEA 520 is a general purpose machine for inside and outside gluing of cut sheets into another sheeted material, in particular, it is suitable for insertion and/or gluing into an open sheet.



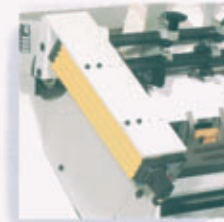
### ◀ Operation

The machine is quick and easy to set-up and requires very little maintenance.



### ◀ Accuracy

Precise paper feeding accurately matches the glue line.



### ▲ Safety

A photo-electric barrier provides maximum safety.



### ◀ Cold Gluing

A mechanically controlled cold gluing system can be used for double and multiple gluing applications.

### Speed

Depending on the materials being used, a maximum of 8,400 products per hour can be produced.



### ◀ Hot Gluing

A hotmelt gluing system is also available for special gluing applications and products requiring a faster tack.



## Products a selection:

### Greetings Cards

Unique greeting card products can be processed on the VEA 520 for both inside and outside bonding applications.



### Photograph Mounts

Photograph mount gluing is one of the many special products that can be done on the VEA 520.



### Postcard Gluing

The VEA guarantees perfect positioning for gluing postcards.

### External glue applications

A most diverse range of external glue applications can be produced at maximum speed when using optimum quality paper.